

UPUTE ZA SINTRANJE



SINTRANJE I PRILAGODBA

Slijedite raspored sintranja.

- 1 Pazite da se materijal u potpunosti ohladi kako bi se izbjeglo pucanje
- 2 UTML i STML pregibna čvrstoća nije toliko jaka kao kod HTML-a, stoga im treba posvetiti pažnju da se ne koristi prekomjerna sila kod rada s vodom
- 3 Koristite "Crack Finder" nakon prilagodbe kako biste bili sigurni da nema pukotina

Sintering Program Setting 1: General Sintering

	UTML	STML	HTML
High Temperature	1550 °C / 2822 °F		1500 °C / 2732 °F
Hold Time	2 hours		2 hours
Rate of Temperature Increase	10 °C / 18 °F minute		10 °C / 18 °F minute
Rate of Temperature Decrease	-10 °C / -18 °F minute		-10 °C / -18 °F minute

Sintering Program Setting 2: Fast Sintering*

	UTML	STML	HTML
High Temperature	1560 °C / 2840 °F		1515 °C / 2759 °F
Hold Time	30 minutes		30 minutes
Rate of Temperature Increase	35 °C / 95 °F minute		35 °C / 95 °F minute
Rate of Temperature Decrease	-45 °C / -49 °F minute		-45 °C / -49 °F minute

* For single crown and 3-unit bridge restorations.